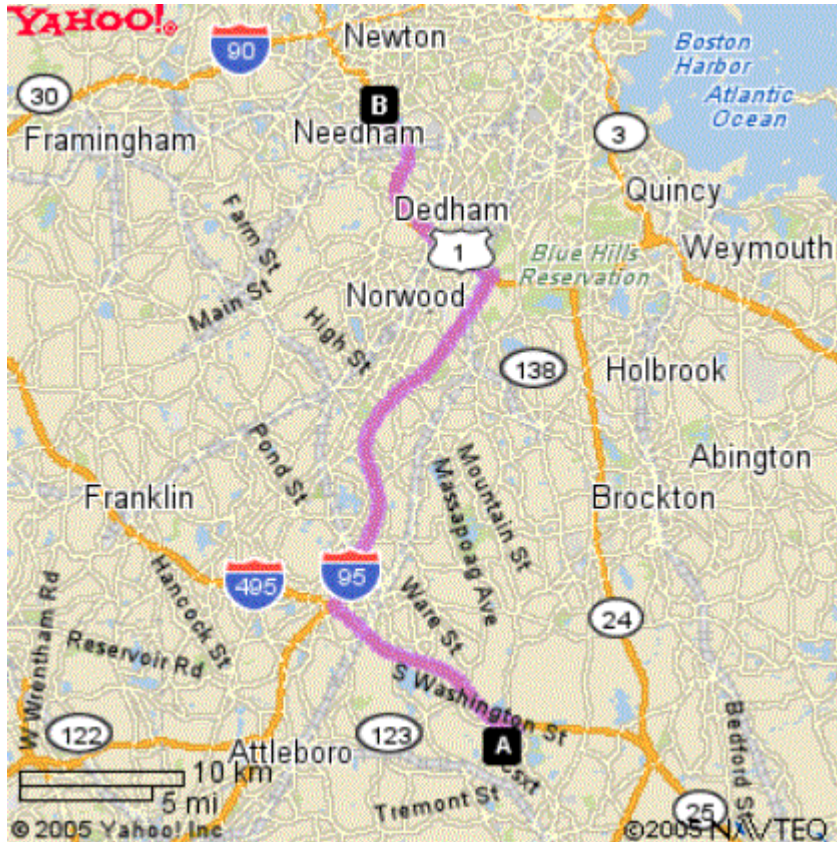


## From GDC4S Taunton to GDC4S Needham

GDC4S Building 5, 77 A Street, Needham, MA. 02194  
GDC4S Building 8, 156 B Street, Needham MA .02194  
GDC4S Building 3, 189 B Street, Needham MA. 02194



Start at **400 JOHN QUINCY ADAMS RD, TAUNTON** going toward  
**CONSTITUTION DR** - go **0.6** mi  
Turn Right on **MYLES STANDISH BLVD** - go **0.5** mi  
**MYLES STANDISH BLVD** becomes **INDUSTRIAL PARK RD** - go **0.3** mi  
Turn Left on **BAY ST** - go **0.3** mi  
Turn Left onto **I-495 NORTH** - go **8.0** mi  
Take exit **#13A** onto **I-95 NORTH** toward **BOSTON** - go **23.8** mi  
Take exit **#19A/HIGHLAND AVE** onto **HIGHLAND AVE** toward **NEWTON  
HIGHLANDS** - go **0.3** mi  
Turn Right on **1ST AVE** - go **0.3** mi  
Turn Left on **A ST** - go **0.1** mi  
Arrive at **77 A ST, NEEDHAM**, on the Right